Refinishing Processes

Type of Damage

A. Scratch
Repaint

- Perform Steps ①, ④ ⑤ through ⑦

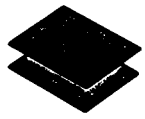
B. Hole
Deep abrasion

- Perform steps ① through ⑦

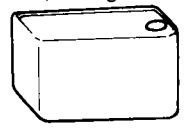
C. Deep groove
Deformation

Repair

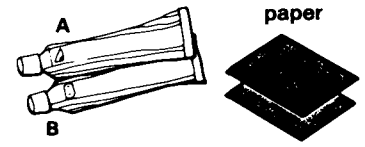
① Wet sand the surface with a #240 and #400 sandpaper.



② Spray bumper primer (clear type) or dual-liquid bumper primer surfacer (damaged areas).



③ Apply filler and sand



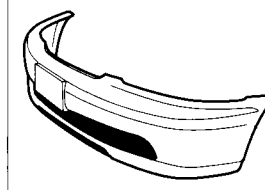
④ Degrease and Air blow

⑤ Spray dual-liquid bumper primer surfacer and dry

- Wet sand the surface with a #600 sandpaper

#600

Replacement
(New part)



Spray bumper primer (clear type) or dual-liquid bumper primmer surfacer.

⑥ Mask and intermediate coat

- Air blow and degrease the sanded surface.
- Spray paint and dry.

NOTE: Use the paint for top coat enamel.

⑦ Top coat { Solid color / Metallic color / Pearl color